### Forces and Mechanics of Contact Sampling

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## Overview

- Which forces matter in contact sampling?
  - Electrostatics
  - Capillary
  - van der Waals
- How do explosives contact a surface?
  - Point contact
  - Deformation leading to intimate contact
  - Solid-solid or solid-liquid-solid contact
- How do explosives come off surfaces during contact sampling?
  - Plastic deformation followed by internal failure
  - Adhesive failure
  - Cohesive failure
- And now for something completely different!!!

## **Electrostatic Forces**

- Dry environments
  - Governed by Coulomb's law
  - As humidity  $\uparrow$ , adsorbed moisture drains surface charge and reduces ES effects
- Materials of our interest expected to have no net charge
  - Metals generally drain charge away they are usually uncharged
  - Dielectrics and insulators are not manufactured to contain a fixed charge
  - Under certain conditions, charge and non-zero potential on surfaces may emerge
    - Materials may hold small surface charge if surface reactions have created oxides that can hydrolyze in humid environments
- Contact electrification may matter
  - Transfer of charge due to contact
    - For insulating materials, it is prudent to check charge build-up if materials are wiped or rubbed
      - Explosives crystals or powders may become charged due to rubbing
    - Compounded explosives likely will not accumulate charge
- Experiments needed to investigate

## **Capillary Forces**

- Adhesion forces resulting from adsorbed water
  - Bulk water forms liquid bridges between surfaces
    - <u>Kelvin equation</u> classically used to describe the effect

$$R_{s} = \left(\frac{1}{R_{1}} + \frac{1}{R_{2}}\right)^{-1} = -\frac{V_{m,L}\gamma_{LG}}{RT\ln\left(\frac{p_{G}}{p^{S}}\right)} \qquad \Delta P \Box 2\gamma_{LG}\left(\frac{1}{R_{1}} + \frac{1}{R_{2}}\right)$$



- $R_s = Kelvin radius; R_1, R_2 = principle radii of curvature of liquid bridge; V_{m,L} = molar volume of liquid; <math>p_G/p^S = relative humidity; \gamma_{LG} = liquid-vapor surface tension; \Delta P = Laplace pressure$
- Limits of the Kelvin equation
  - No dependence on surface energy of the solid surfaces between which the liquid bridge is suspended
  - It assumes that the surface tension of the liquid is constant, no matter how small the bridge
  - It assumes that the molar density of water is constant, no matter how little water there may be
  - It predicts that a liquid bridge will form at all humidity levels
  - Defies laws of physics



## **Kelvin Equation Limits**

- Kelvin equation falls short at conditions most relevant to us
  - Low relative humidity
  - Close contact



## Capillarity: What Does It All Mean

- There will be effects of adsorbed moisture at close separation distances
- Classic laws for prediction of such effects are overestimates at most humidities relevant to indoor environments
- Further study requiring detailed molecular simulation coupled with experimentation can elucidate these effects
- Must consider the following
  - Kinetics of bridge formation
  - How to quantify interfacial separation (our old friend, roughness)
  - How to model
    - Suggest applied model based on correction to Kelvin equation

## van der Waals Forces

- Result from coupling of dipoles in adjacent surfaces
- Always present
- Generally strongest forces in adhesion when particles (residues) in contact with surfaces
- Substantially influenced by roughness of interacting surfaces
  - Alters the closeness of approach of the interacting surfaces
- Force proportional to
  - Composition-dependent constant (A<sub>132</sub>)
  - inversely proportional to separation distance squared (sphere-sphere, sphere-plate)
  - Inversely proportional to separation distance cubed (cylinder-plate)

### van der Waals Forces

- Challenge: measure or calculate Hamaker constants
  - Range from  $10^{-19}$  to  $10^{-21}$  J for all materials (note:  $1 \text{ zJ} = 1 \times 10^{-21}$  J)
  - Can be determined using atomic force microscopy, centrifuge, inverse gas chromatography (IGC), or surface energy measurements
    - IGC and surface energy both involve quite a bit of approximation

Recent Results of Surface Energy and Hamaker Constant Determination in Collaboration with Sandia National Labs



Based on contact angles of a series of liquids on smooth thin films of explosive

### Hamaker Constants Estimated by 3 Methods



## van der Waals Forces, cont'd

- Challenge: consider topographical effects of surfaces on vdW force
  - Total mass interacting within ~ 20-30 nm of point of contact drives vdW force prediction
  - We must accurately understand the roughness (soon) of the interacting surfaces, and we must have a way to model the effect of the roughness
- Modeling roughness effects on vdW forces
  - Simulator in existence
    - Inputs can be in form of topographical map, geometric form
    - Code discretizes the interacting surfaces and calculates vdW force based on separation distance of distinct nodes on each surface
- Modeling deformation effects on vdW forces
  - State of the art assumes equilibrium deformation
  - Does not consider kinetics of deformation in contact

## Roughness and van der Waals Forces



Deformation model still coming...

## Explosives Contact with Surfaces

- Crystalline explosives will contact surfaces at distinct points
  - These materials are refractory and will not deform or will undergo only minimal deformation at points of contact
  - Possible to measure the mechanical properties of the crystals and describe the deformation that will occur due to the contact adhesion load
- Compounded explosives contact surfaces via solid-liquid-solid contact
  - Binders (liquids) in compounded explosives wet the crystalline explosives in the granules
  - These liquids flow in contact with surfaces
    - Create intimate contact between explosive and surface
    - An interconnected network of liquid binder completely surrounding all the solid explosives





Load applied on the residue (left) causes failure in the weak link in the chain (right)

Possible weak links

- 1) liquid binder solid surface (adhesive failure);
- 2) liquid binder liquid binder (cohesive failure);
- 3) liquid binder explosive particle surface (adhesive failure);
- 4) within explosive particle (cohesive failure)

Ca for compounded explosives ~  $10^{-4}$  means viscous effects dominate

Key parameter: Capillary number (Ca)

 $Ca = \frac{viscous\ forces}{interfacial\ forces}$ 





A way to measure the adhesion of full residues to any surface!!!

### **Centrifuge Technique Description**

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$$F_{ad} = F_{cent} = m\omega^2 r$$

- Deposit particles and count the initial number of particles
- Run in centrifuge
- Capture an image of the surface to determine the number of remaining particles
- Repeat [1]



1. Mizes, "Small particle adhesion: measurement and control," *Colloid Surface A*, May 2000.

### **Enhanced Centrifuge Technique**

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#### Limitations of existing method:

- Only acquire geometric median adhesion force
- Doesn't provide insight on particle properties

#### **Enhancement:**





 Use specially designed substrates with hemispherical indentations to provide particle characterization



### **Enhanced Centrifuge Technique** A Century of People and Progress Top-down View Hemispherical Indentations Side View Centrifuge Rotor Tube **Particle-Indentation Orientations Axis of Rotation** F<sub>cent</sub> $\mathbf{F}_{\mathrm{ad}}$ ENGINEERING

**Centennial** Celebration



### **Centennial** Celebration **Surface Element Integration (SEI)** A Century of People and Progress $F_{ad} = \int_{S_n} dF_{ad} = \int_{S_n} \left( \boldsymbol{n_p} \cdot \boldsymbol{k_p} \right) (\boldsymbol{n_i} \cdot \boldsymbol{k_i}) F_{vdW}(D) \, dS_p$ Curvature Flat plate – flat plate van der Waals force Particle surface area n $k_i \int n_i$ k, (i) (ii)

 $r_{p} = a \left[ 1 + \lambda_{\theta} \cos(n_{\theta} \theta_{p}) + \lambda_{\phi} \cos(n_{\phi} \phi_{p}) \right]$ 

Roughness (Smooth = 0; Rough ≠ 0) Asperity frequency Simulated 10,000 particles of known size distribution adhering to plates with defined indentations

Cumulative size distribution built from Residual Adhering Particle (RAP) curves from each indentation size



























#### Cumulative size distribution built from RAP curves from each indentation size



Enhanced centrifuge technique developed to discriminate particle size



### **Simplify Powder Characterization**

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- Size: Known
- A<sub>132</sub>: Known
- Roughness: ?

- Size: Known
  - A<sub>132,eff</sub>: Determine



Consider the behavior of particles with same size distribution as before but arbitrary nanoscale roughness...

40 µm Diameter Indentation





#### 40 µm Diameter Indentation



#### 40 µm Diameter Indentation



Fit roughness PRE with A<sub>132\_eff</sub>



### **Centrifuge Technique – Silica on Steel**

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- Silica particles dispersed on stainless steel plates
- Rotate plates in centrifuge
  - 1500 to 10500 rpm
  - One minute run time



### **Experimental and Smooth RAP**

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#### **Silica on Stainless Steel**





### **Effective Hamaker Constants**

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#### **Silica on Stainless Steel**





# New Challenge

- Modify the enhanced centrifuge technique to work with compounded residues
  - Proof of concept
  - Quantitative demonstration (including models)
- Deliver effective Hamaker constants to DHS and community
  - Capable of predicting residue adhesion to all substrates of interest using validated constants
  - Models residues as smooth spheres simple
    - 'Magic' is in the fitted constants

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