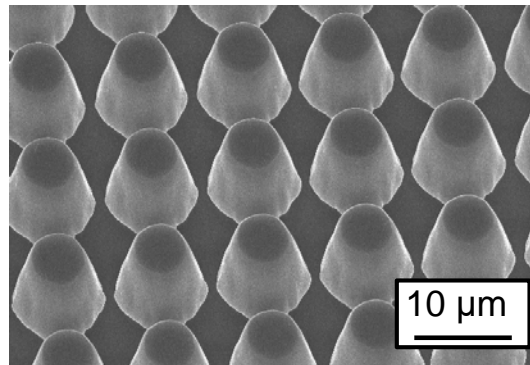


~8 μm pillars



~12 μm pillars

Steve Beaudoin

Director , Purdue Energetics Research Center

Purdue University

September 19, 2017

- NSF ERC for Structured Organic Particulate Systems
- Department of Education GAANN program in Pharmaceutical Engineering
- This material is based upon work supported by the U.S. Department of Homeland Security, Science and Technology Directorate, Office of University Programs, under Grant Award 2013-ST-061-ED0001. The views and conclusions contained in this document are those of the authors and should not be interpreted as necessarily representing the official policies, either expressed or implied, of the U.S. Department of Homeland Security.

Checkpoint Detection

- Checkpoint-based IED detection relies on contact sampling to harvest trace residue followed by ion mobility spectrometry (IMS) for detection of residue
 - IMS technology is highly advanced, studied in great depth
 - Swipes for contact sampling are commodities, customized to each manufacturer's IMS
- Extent to which residue collection controls effectiveness of IMS-based detection is uncertain
- Key aspects
 - What controls residue adhesion
 - How to describe adhesion of residues
 - What controls residue removal
 - Electrothermal desorption - a better way

Roughness and van der Waals (vdW) Forces

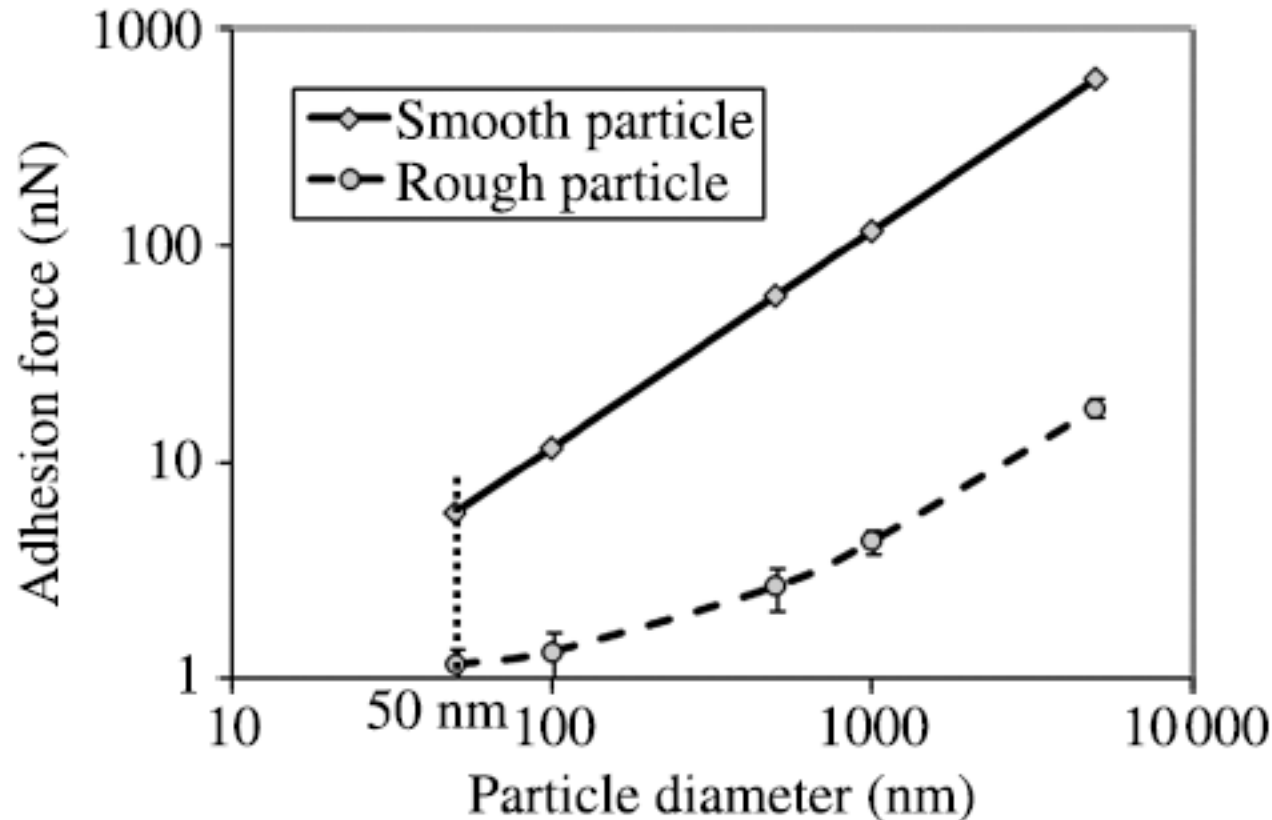
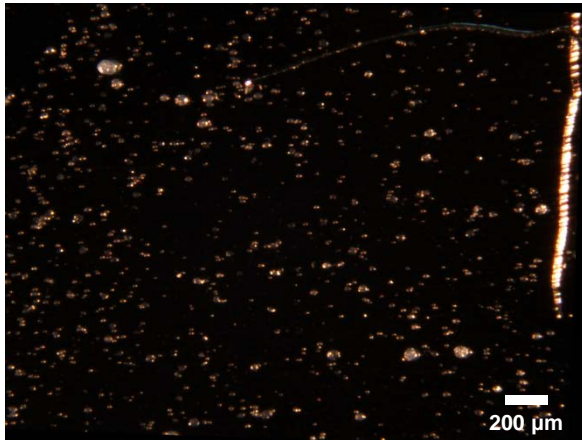


Figure 5. Predicted adhesion between a flat substrate and smooth and rough nano- and micrometer diameter particles (at separation distance = 0.4 nm). All rough particles have the same sinusoidal roughness imposed on their surfaces (amplitude of the sinusoidal roughness = 5 nm, wavelength of the sinusoidal roughness = 20 nm).

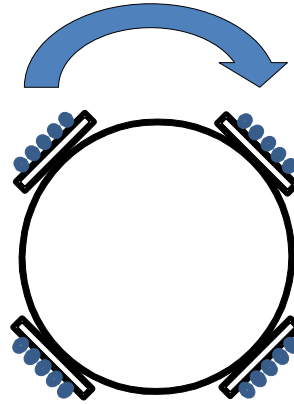
$$A_{132} = 1 \times 10^{-19} \text{ J}$$

Describing Residue Adhesion: vdW Force

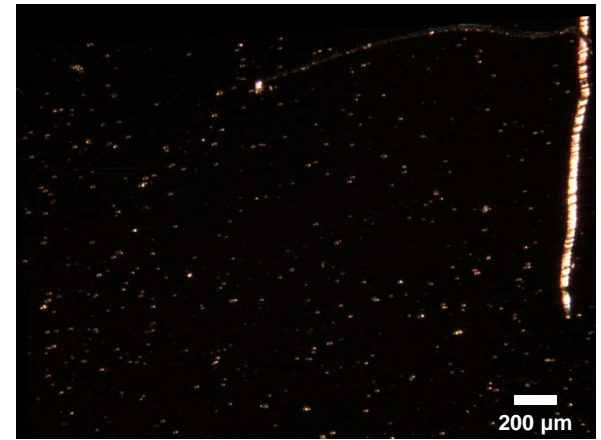
Initial Image



Centrifugal Rotation

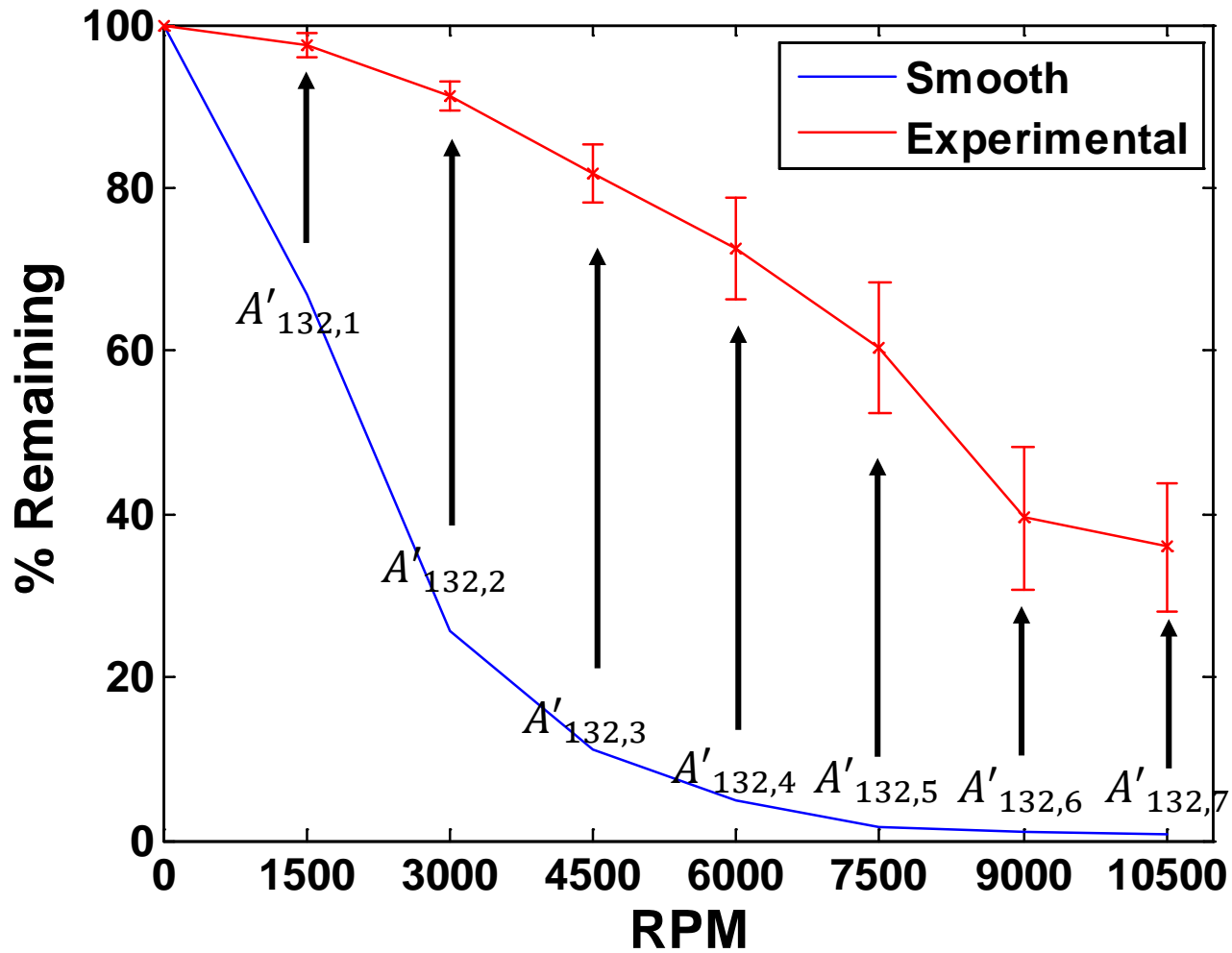


After 10500 rpm



- Silica particles dispersed on stainless steel plates
- Rotate plates in centrifuge
 - 1500 to 10500 rpm
 - One minute run time

Roughness Matters: vdW Force



Describe the adhesion of real silica powder to stainless steel in terms of a perfect silica powder

Perfect powder = all particles are perfect spheres with same size distribution as real powder

Link the Hamaker constant to the size and roughness of the particles in order to map the 'reality' onto the perfect powder

Roughness Matters: Capillary Forces

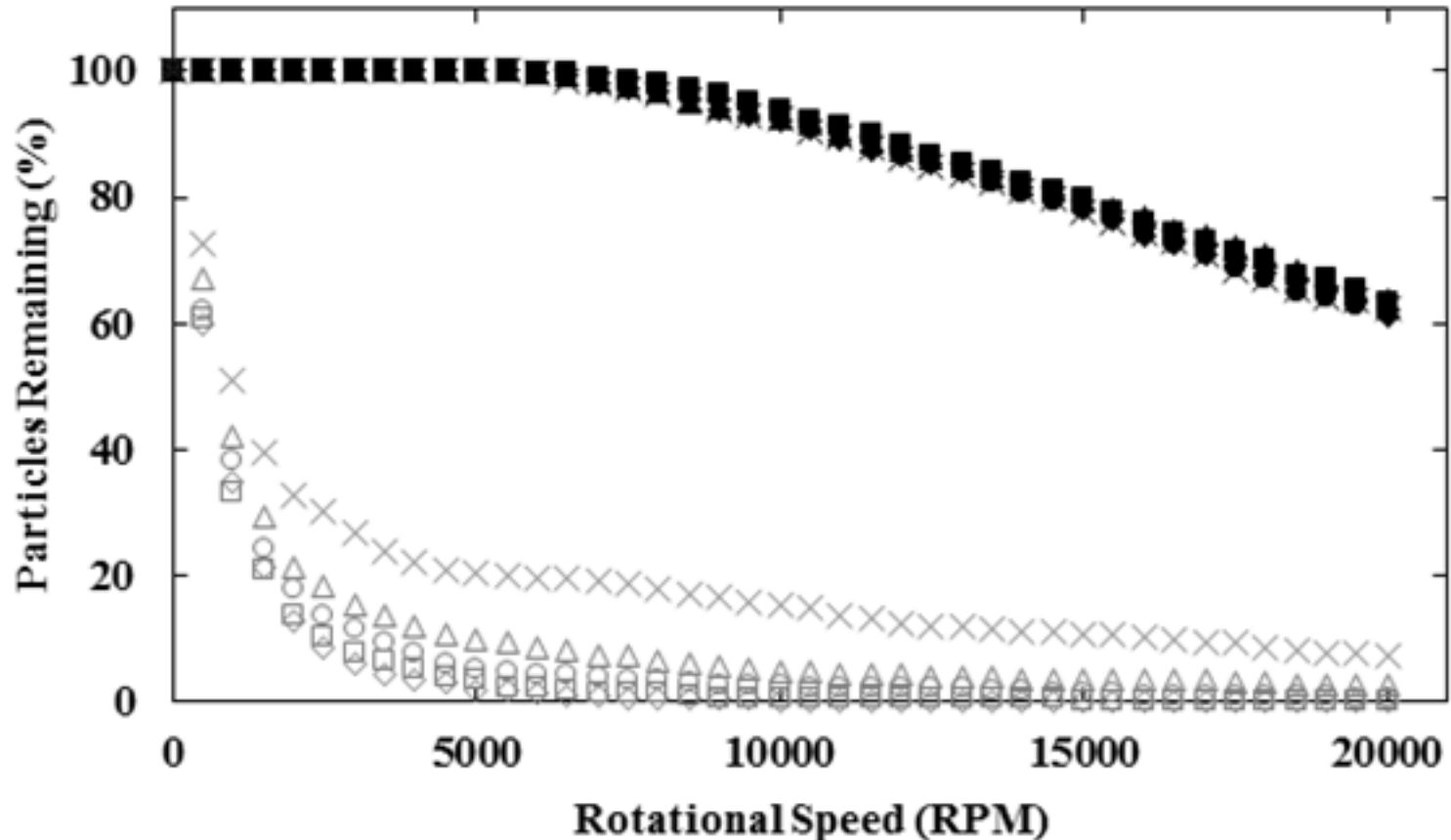
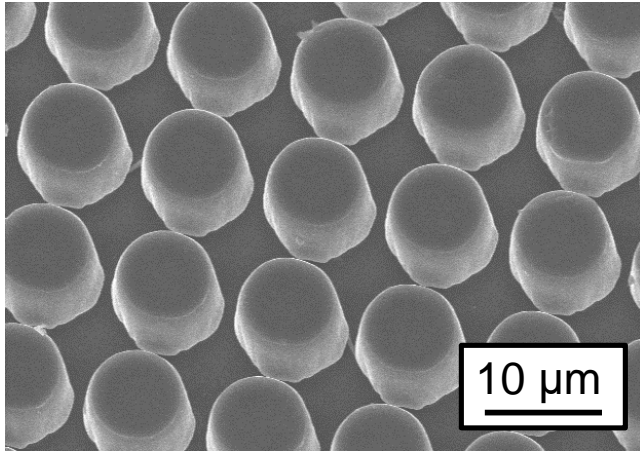
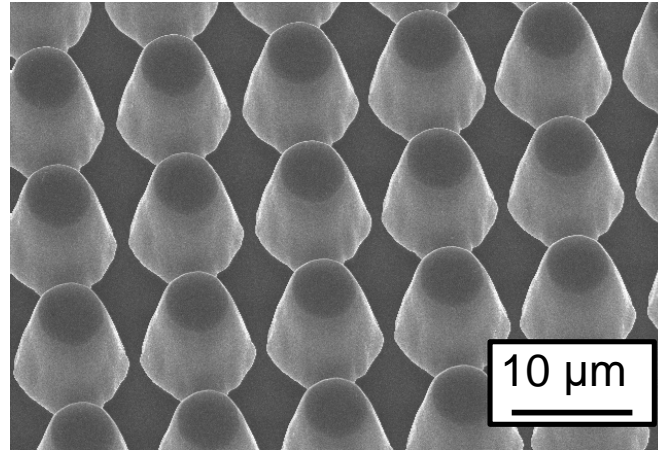


Figure 3. RAP curves of smooth particles adhered to smooth substrates (black, filled) and rough substrates (gray, not filled) at relative humidity values of (◆) 20%, (■) 35%, (●) 50%, (▲) 65%, and (x) 80%.

Polypyrrole (Conductive) Swabs

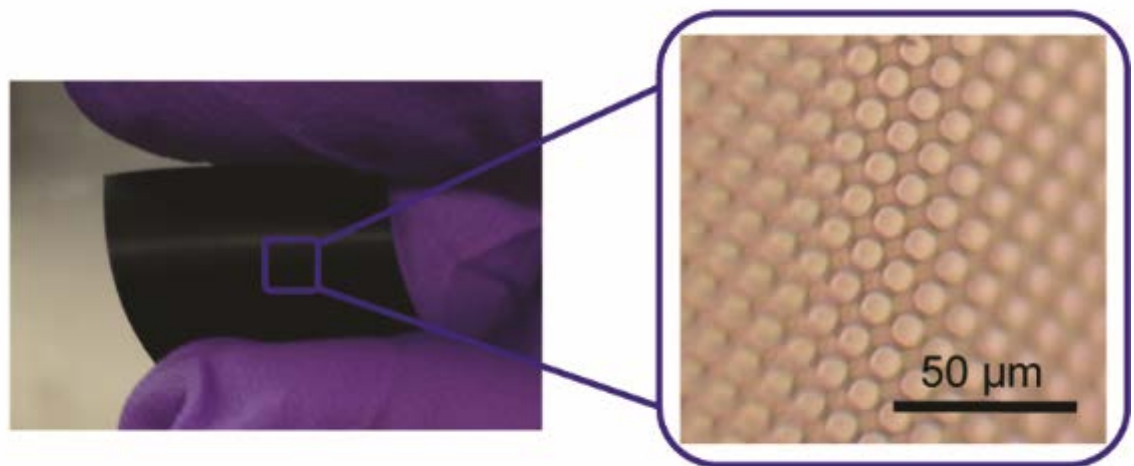


~8 μm pillars



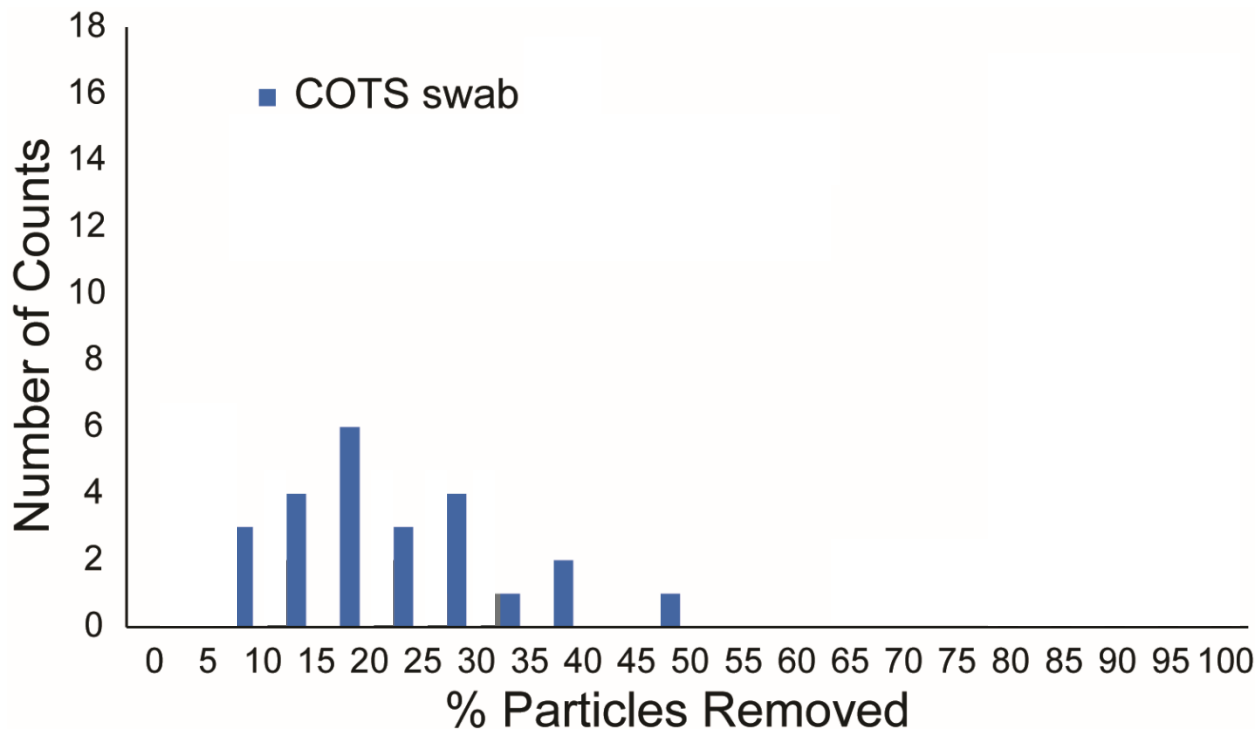
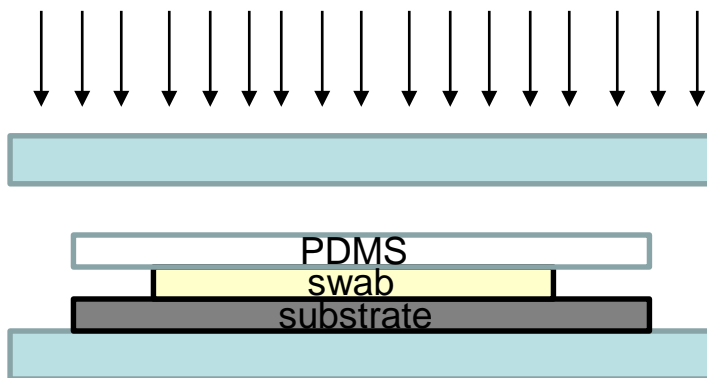
~12 μm pillars

Can make
pillars with
range of sizes

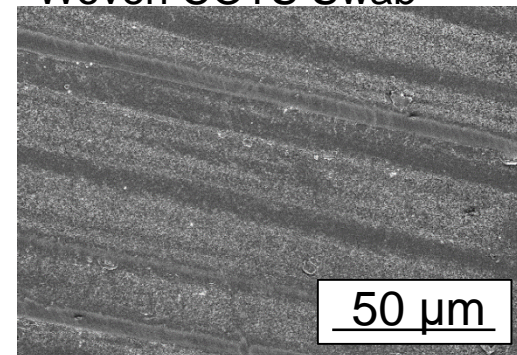


Contact Matters: Polypyrrole Swabs

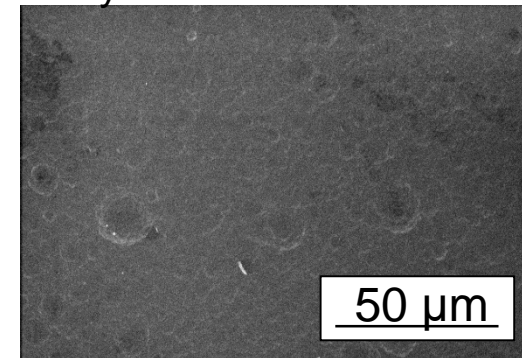
Constant Normal Load Applied with Bench Top Press



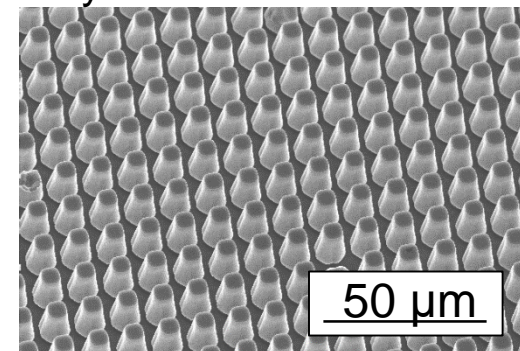
Woven COTS Swab



PPy-DBS Non-structured

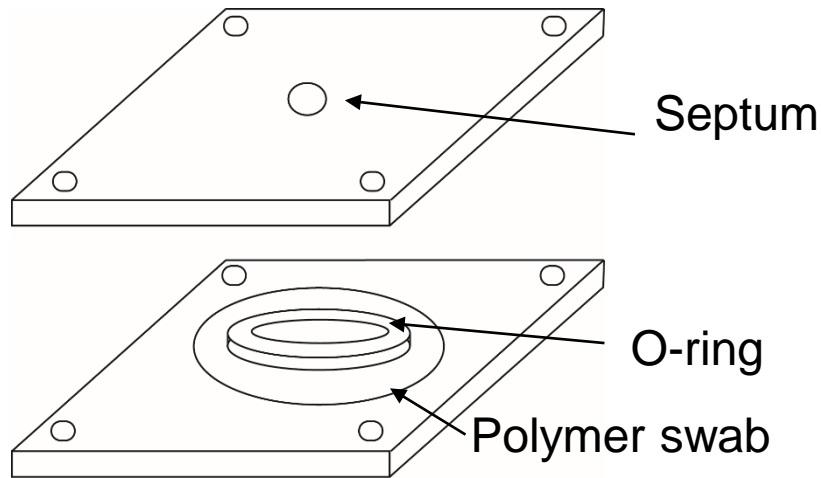


PPy-DBS Microstructured



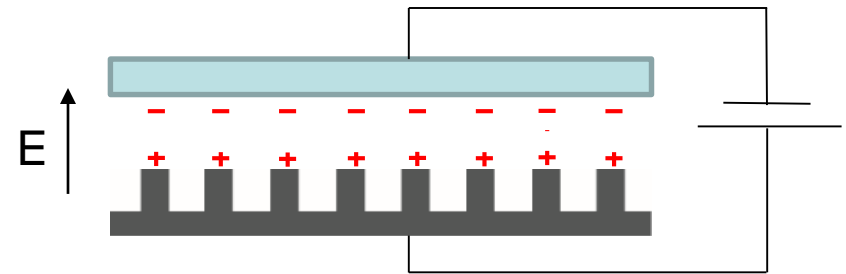
Enhanced Desorption of Residue by Electrical Biasing

Designed Experimental Sampling Chamber



Concentration of analyte determined through headspace solid-phase microextraction (SPME) – gas chromatography mass spectrometry (GCMS)

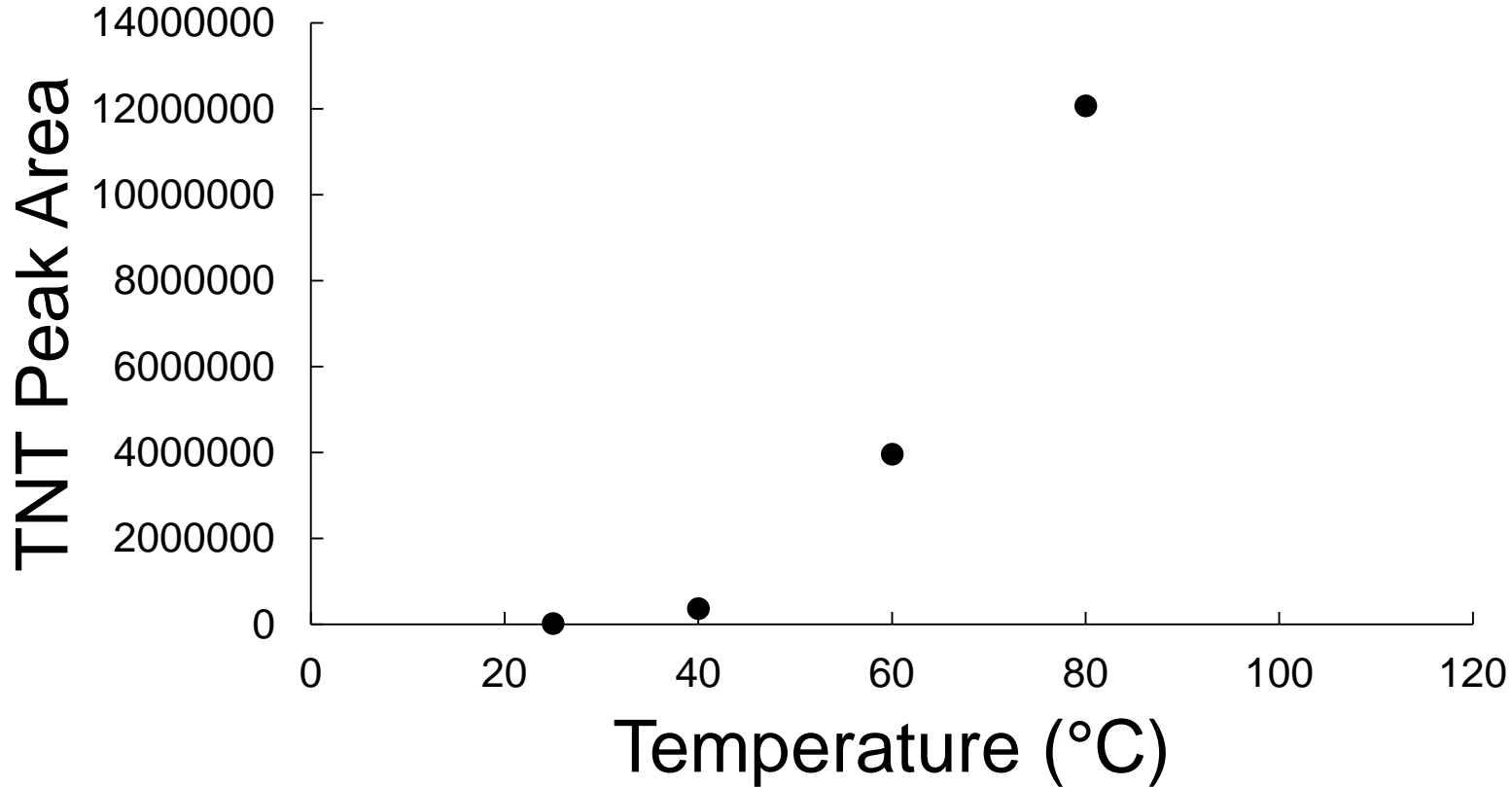
Electrothermal Desorption of Residue



An electric field generated between the polymer swab and the aluminum chamber through the application of an applied voltage

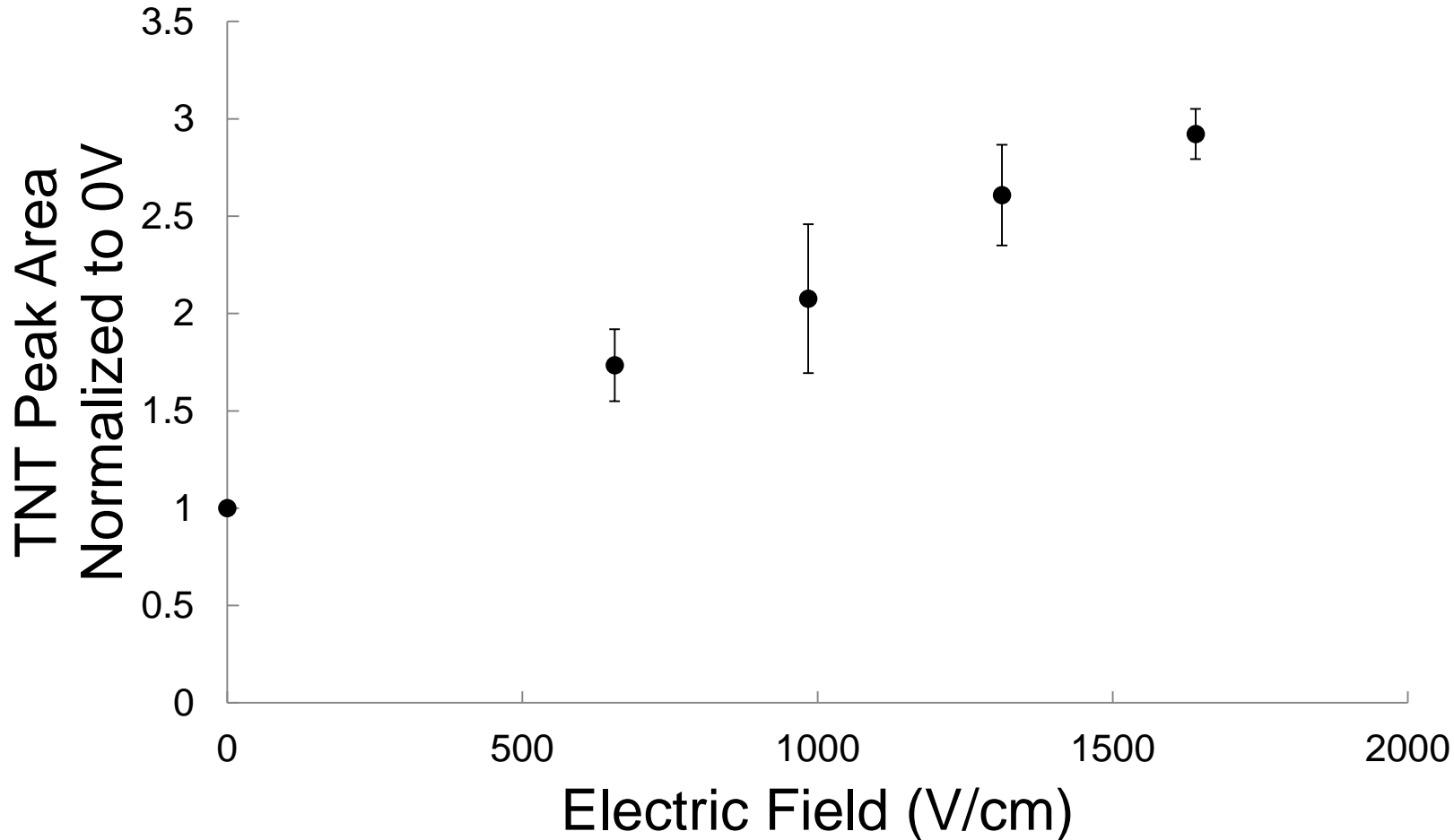
IF IT WORKS, we can evaluate new residues that can't be evaluated in IMS as currently implemented

Thermal Release of TNT from PPy Swab at 0V



- These are preliminary results
- Area is normalized to area at 25 °C

Electrothermal TNT Release from PPy Swab



- These are preliminary results
- Area is normalized to area at 0V
- Suggests that electrothermal desorption may be viable

Conclusions

- Particulate explosives vary substantially in their adhesion to surfaces based on the surface roughness
- Adhesion forces are not sufficiently long-range to allow residue removal without swab contact
- When conductive swabs are applied, it is possible to use electrothermal desorption to remove residues from the swabs at low temperatures
 - Opens the door to using IMS-based detection for inorganic residues

Acknowledgements

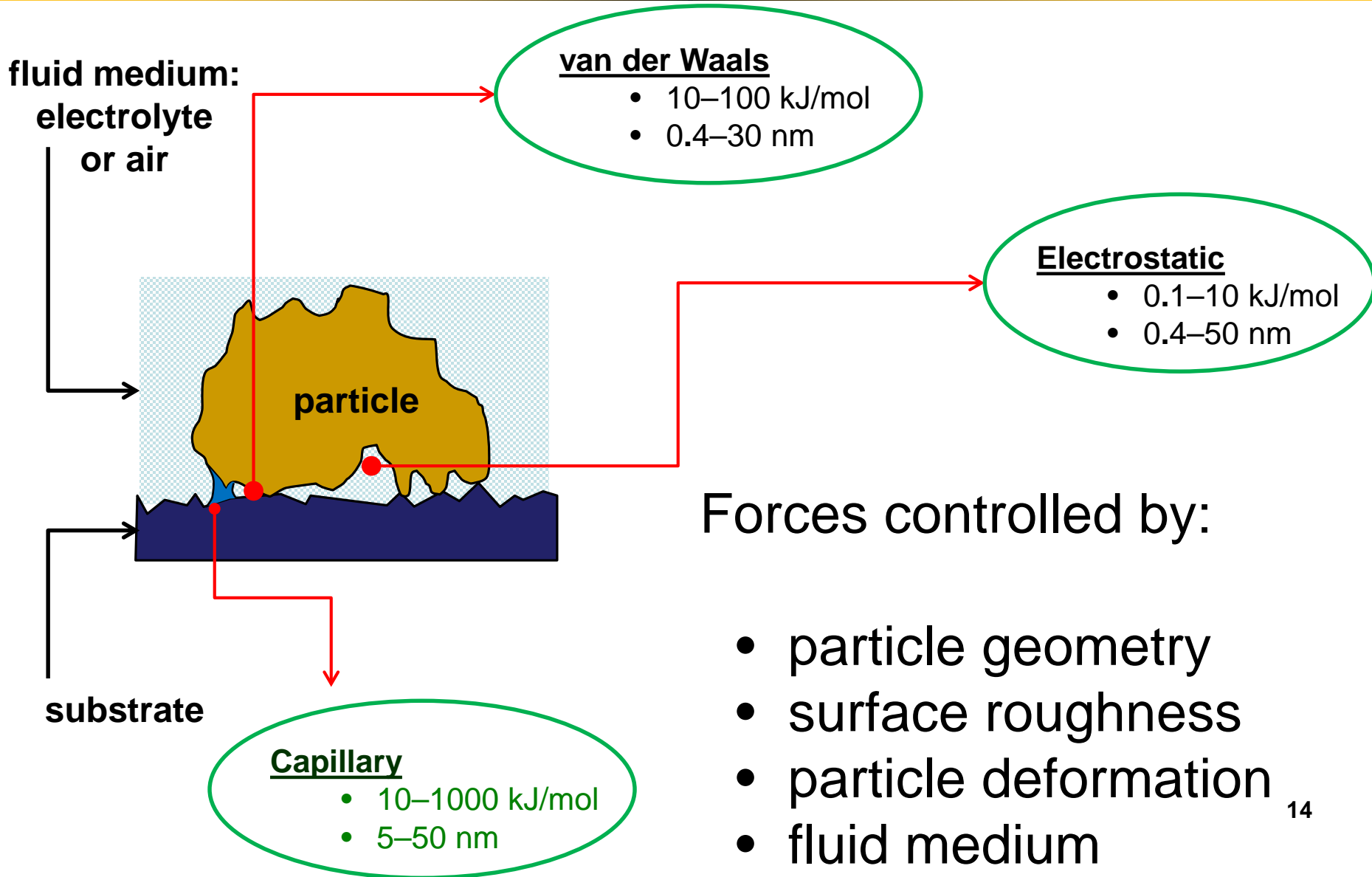
Colleagues:

- Myles Thomas
- Aaron Harrison
- Jennifer Laster
- Leo Miroshnik
- Melissa Sweat

Financial support:

- NSF ERC for Structured Organic Particulate Systems
- Department of Education GAANN program in Pharmaceutical Engineering
- This material is based upon work supported by the U.S. Department of Homeland Security, Science and Technology Directorate, Office of University Programs, under Grant Award 2013-ST-061-ED0001. The views and conclusions contained in this document are those of the authors and should not be interpreted as necessarily representing the official policies, either expressed or implied, of the U.S. Department of Homeland Security.

Forces in Residue Adhesion



Roughness Matters

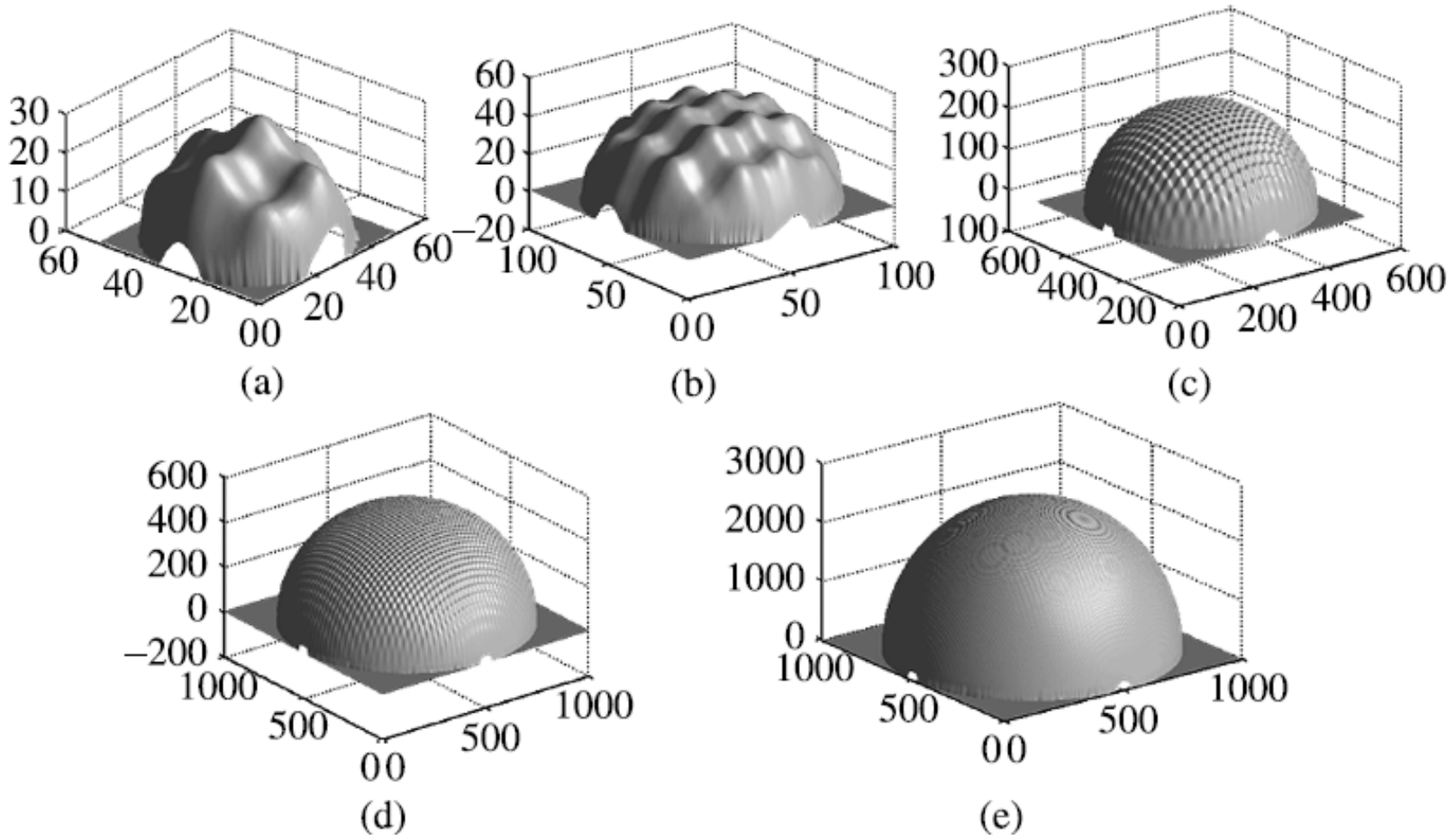
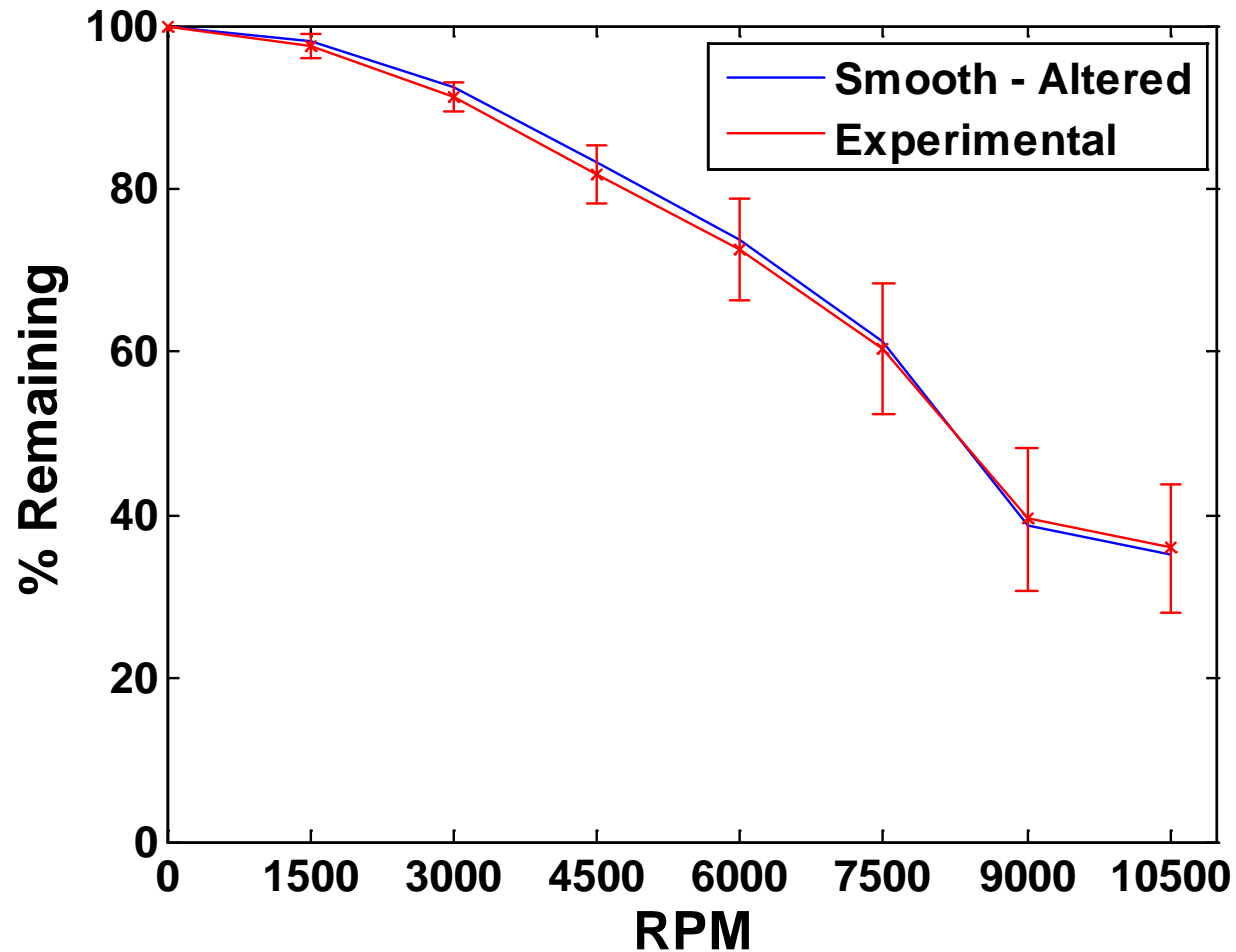


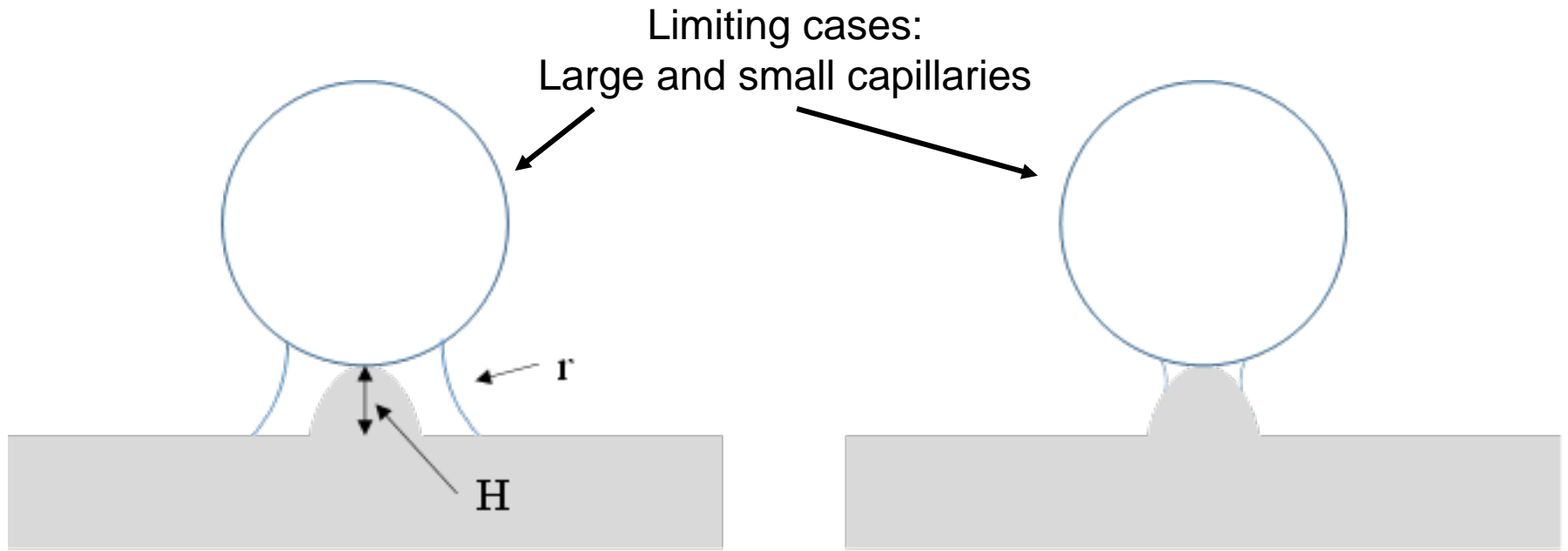
Figure 4. Hemispherical particles with sinusoidal roughness: roughness amplitude = $2a = 5$ nm and wavelengths $\lambda_x = \lambda_y = 20$ nm. D is the particle diameter. (a) $D = 50$ nm, (b) $D = 100$ nm, (c) $D = 500$ nm, (d) $D = 1 \mu\text{m}$ and (e) $D = 5 \mu\text{m}$. All axes in nm. $A_{132} = 1 \times 10^{-19}$ J

Map vdW Behavior of Real Residues onto Ideal Ones



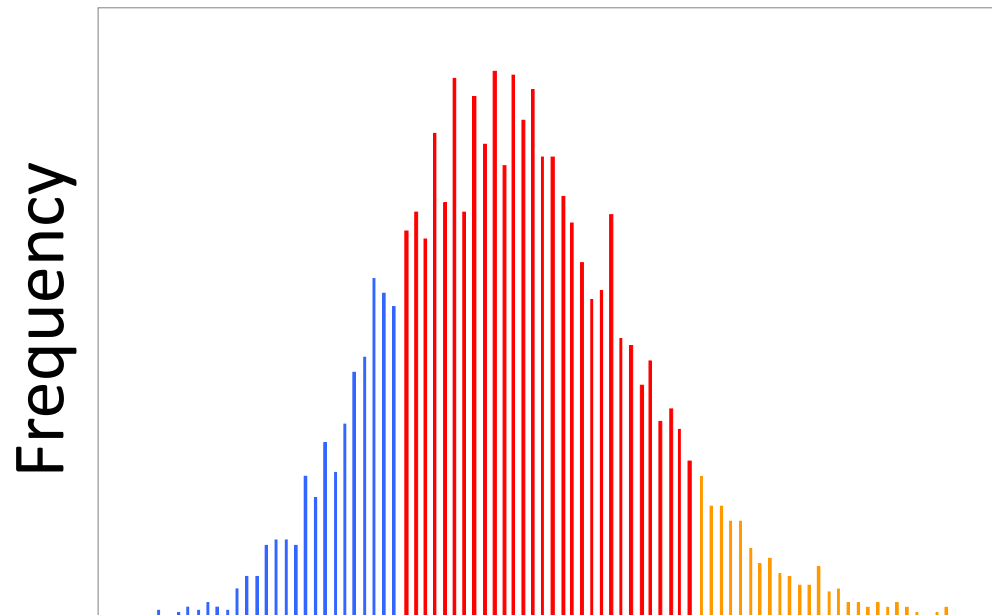
Do it again for capillary forces?

Roughness Matters: Capillary Force

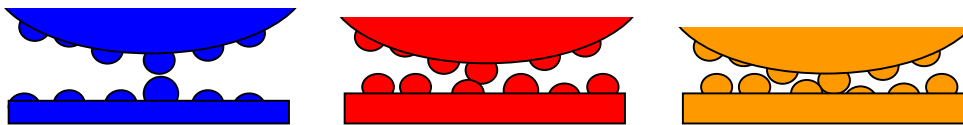


- Repeat 'force mapping' exercise from vdW force
- Now consider capillary force
- 'Effective contact angle' becomes fitting parameter

Net Result: No Unique Force



Adhesion Force

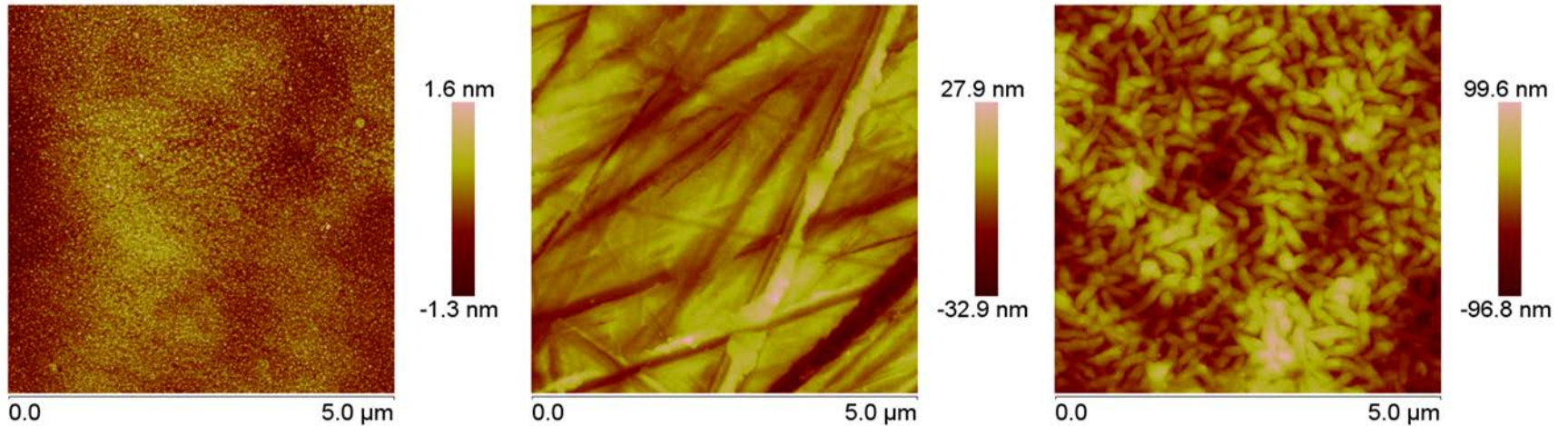


This variation is up to 1 – 1.5 ORDERS OF MAGNITUDE

How Rough Is Rough?

- Goal: Determine how many locations on a surface need to be evaluated to determine the adhesivity of the surface (the effect of the roughness)
- What did we do?
 - Measured roughness of 40 locations on each of 3 surfaces (silicon wafer, steel, Teflon)
 - Performed 1200 simulations of adhesion between a smooth, 10 micron silica bead and each scanned area to determine mean force
 - Used some statistics to clean up the distribution (bootstrap method)
 - Assessed 'value' of making more measurements of adhesion (more measurements of roughness)

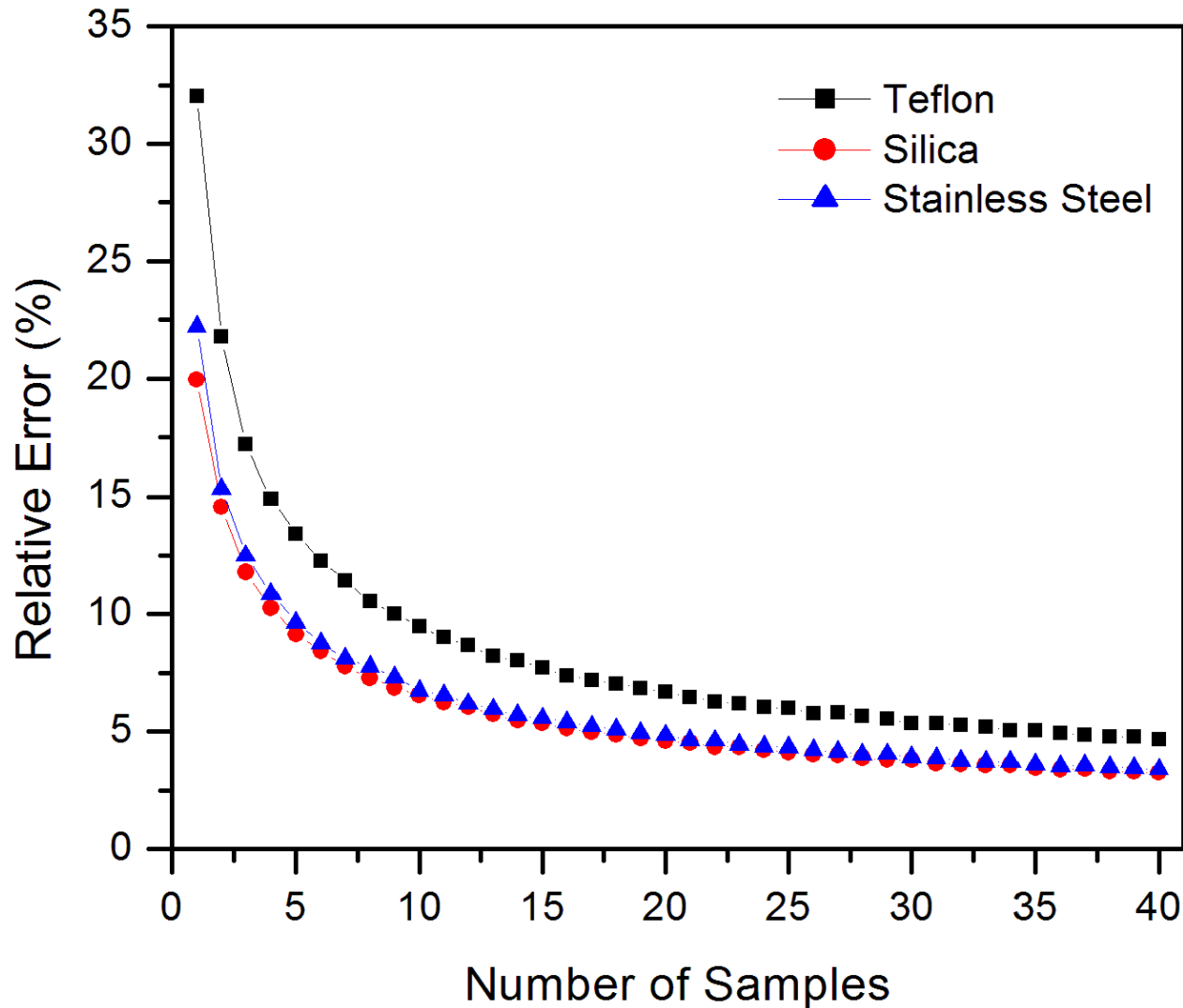
How Rough Is Rough?



40 areas (5 micron²) scanned on (L→R) silicon wafer, stainless steel, Teflon

Substrate	RMS	Peak–Peak Distance
Silica	0.6 ± 0.2 nm	12.8 ± 7.9 nm
Stainless Steel	7.4 ± 1.9 nm	65.9 ± 17.9 nm
Teflon	24.3 ± 5.8 nm	181.2 ± 52.7 nm

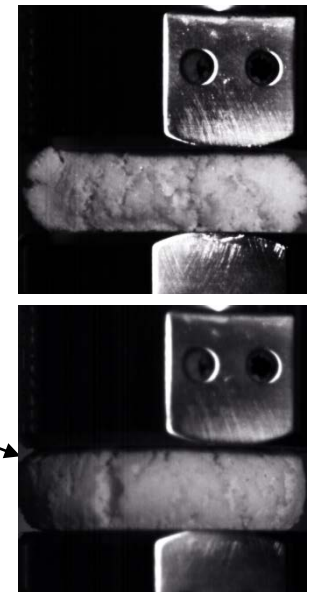
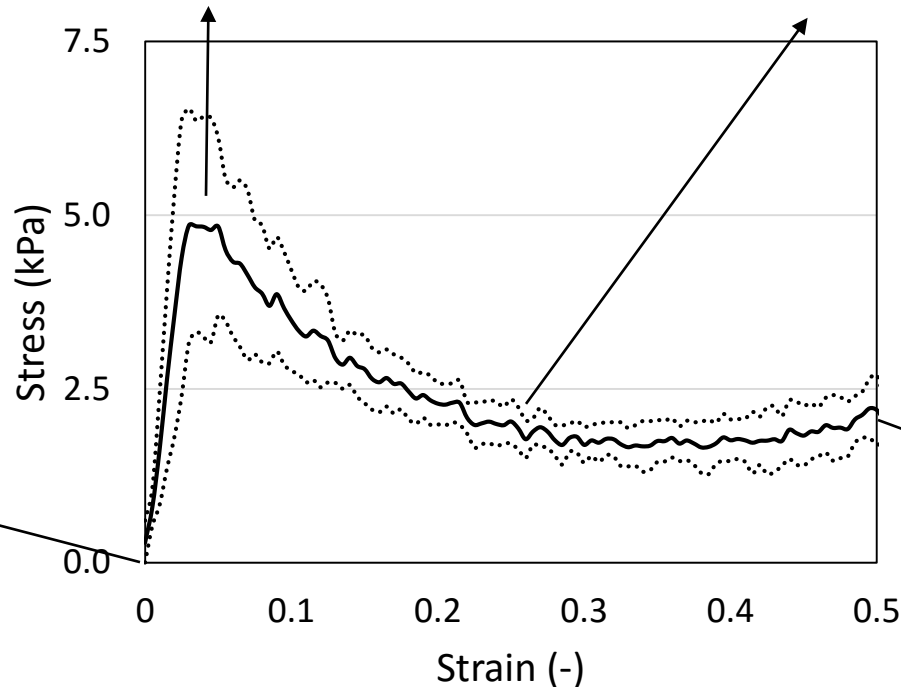
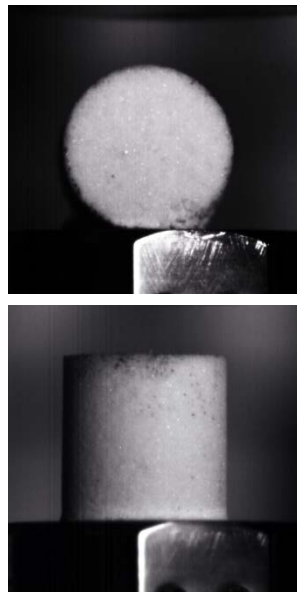
How Rough Is Rough?



How Rough Is Rough? Takeaway

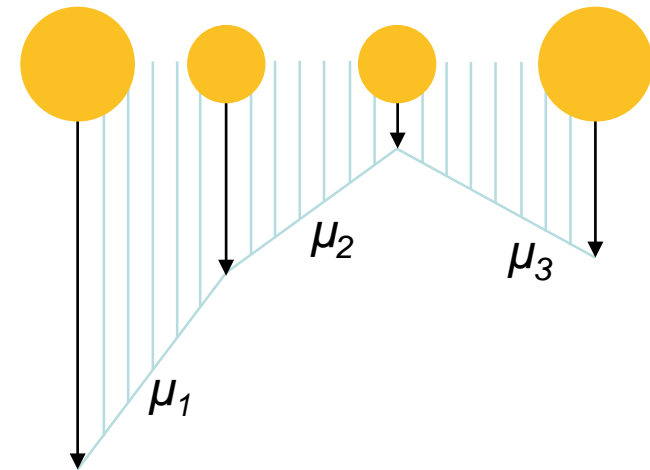
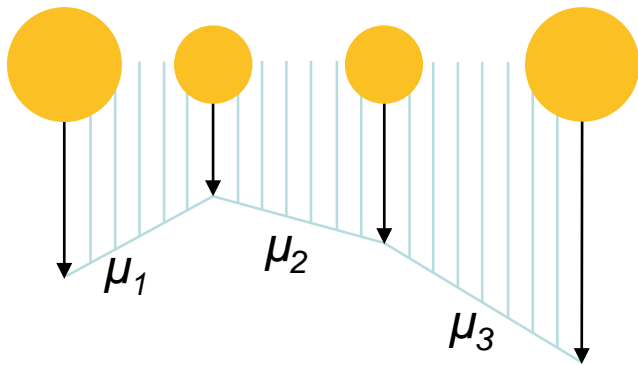
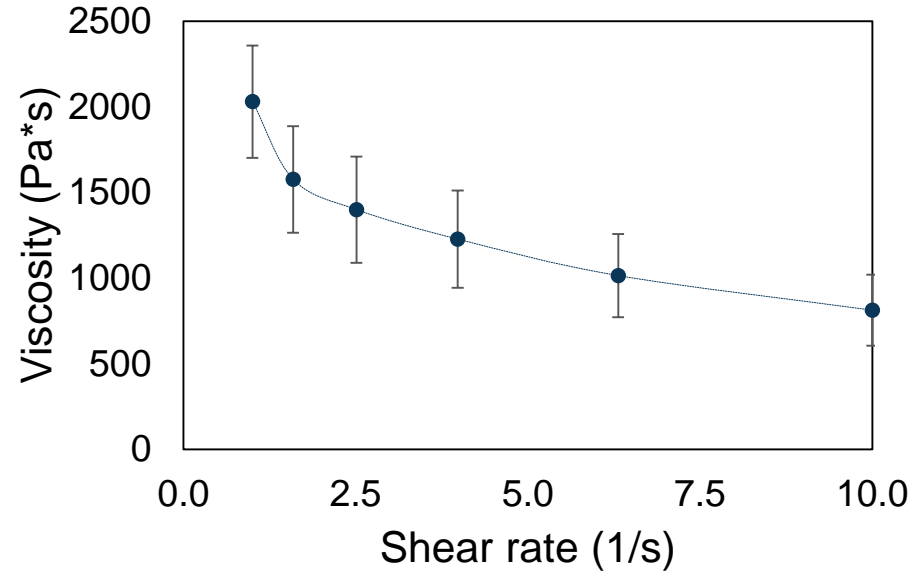
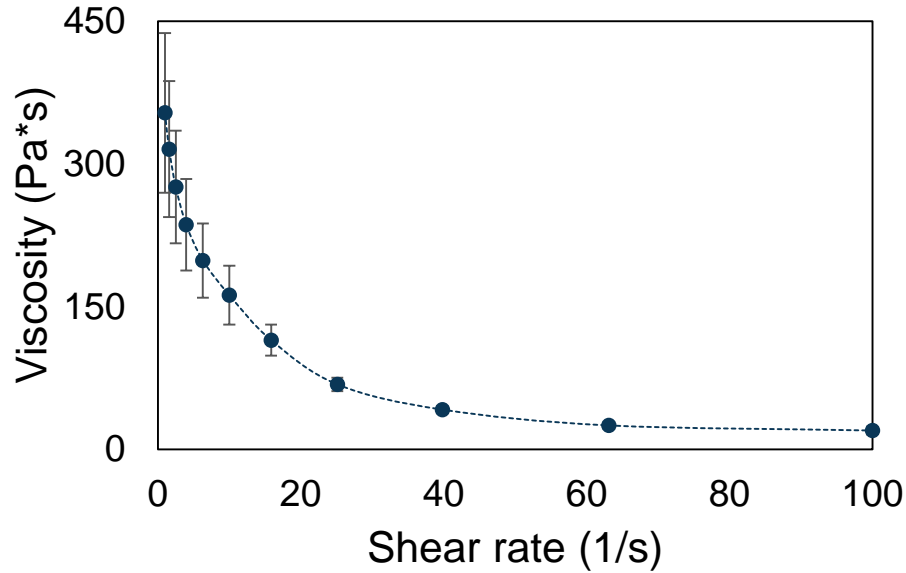
- For surfaces we care about in explosives sampling settings, it should be possible to quantify the residue adhesion
- Requires direct measurement of roughness and/or adhesion at ~ 15 locations on the surface

Adhesion and Removal of Compounded Explosives



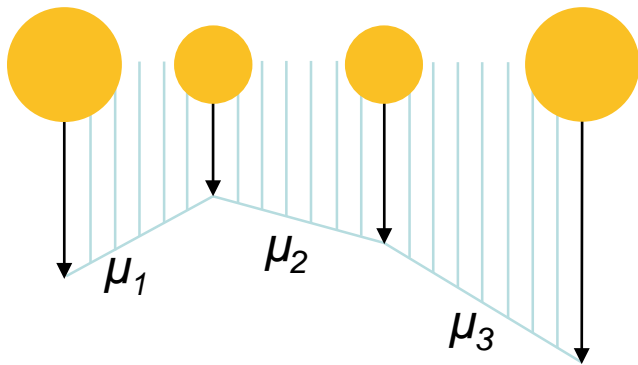
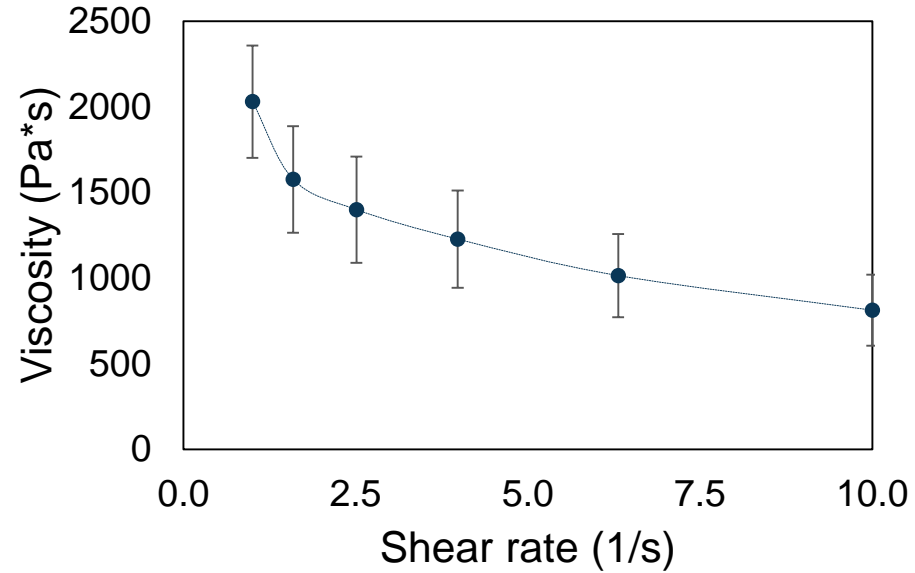
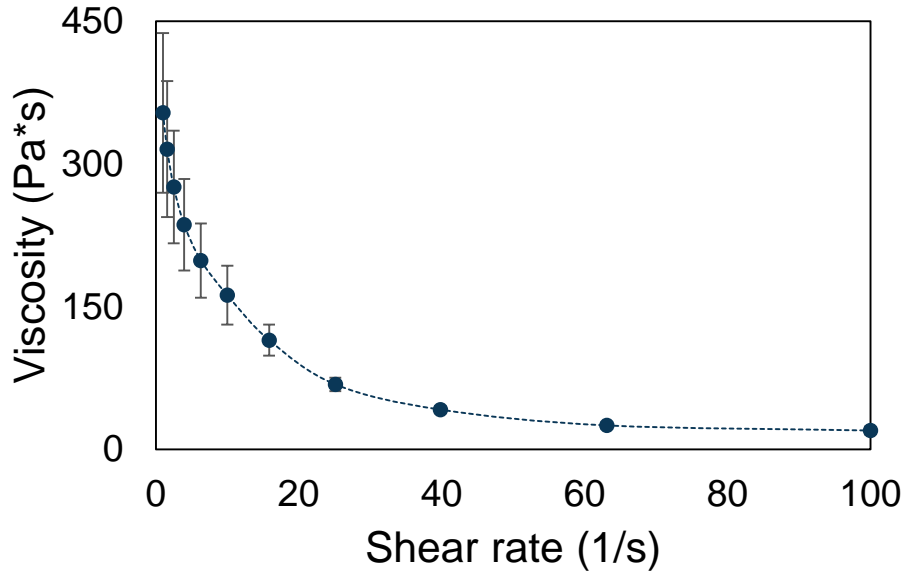
Stress-strain curve (with error regions) for silica particles (40-150 mesh) in PDMS (60 Pa·s viscosity) at 10 mm/s compression rate. Axial images shown bottom and left; diametrical are top and right.

Viscosity of Compounded Explosives

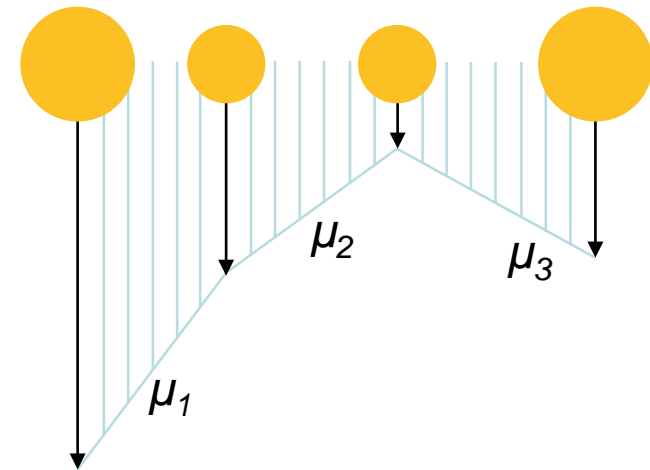


Viscosity profiles for simulated C-4 binder (top left) and simulated Semtex H (top right). Bottom images are simple schematics for binder viscosity effects in a granular mixture.

Viscosity of Compounded Explosives



High shear causes very viscous residue to flow like water



Viscosity profiles for simulated C-4 binder (top left) and simulated Semtex H (top right). Bottom images are simple schematics for binder viscosity effects in a granular mixture.

Composition of Binder Controls

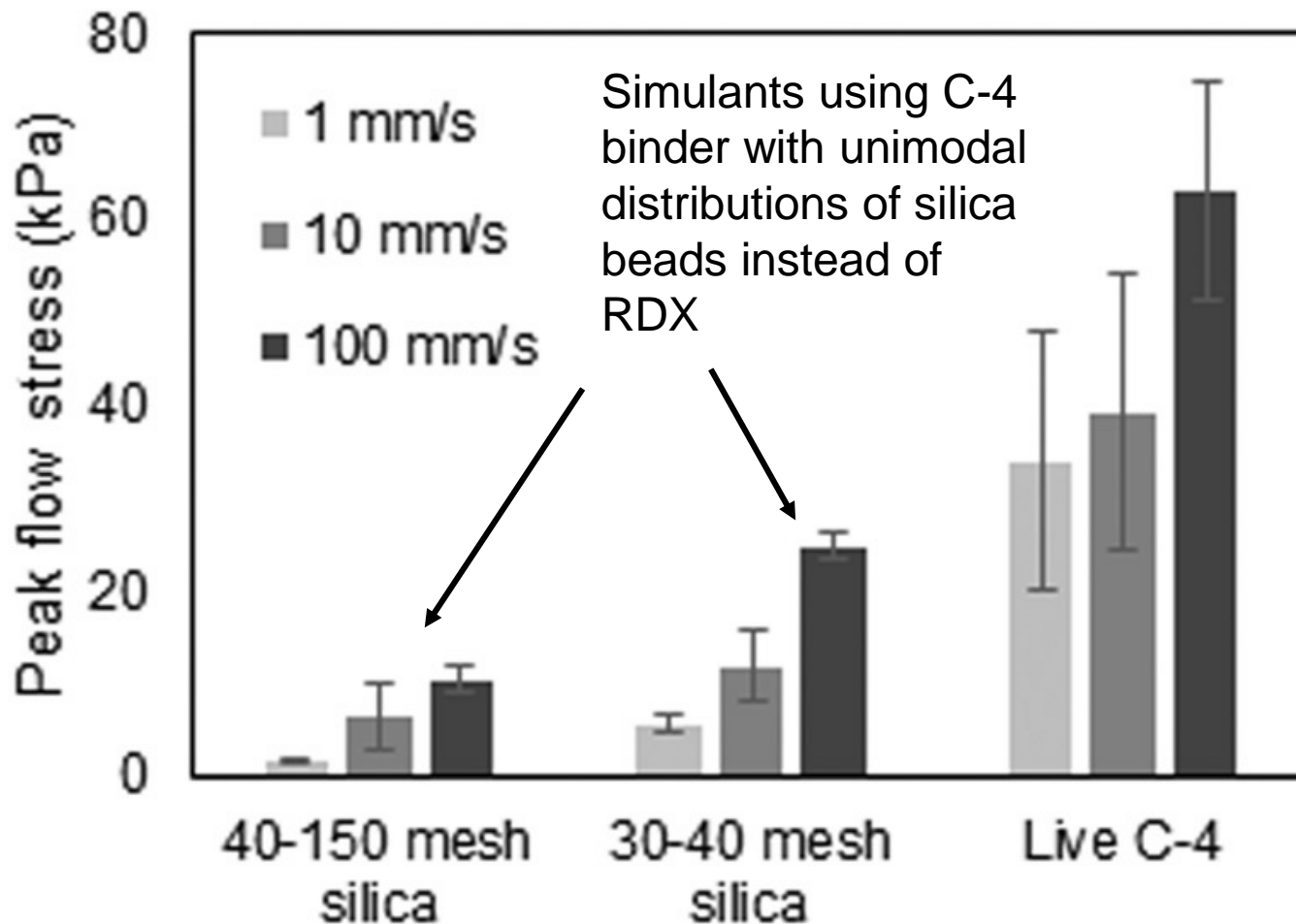


Figure 14. Peak flow stress as a function of compression rate for simulated and live C-4. Note that 1, 10, and 100 mm s⁻¹ correspond to strain rates 0.042±0.004, 0.431±0.076, and 4.651±1.752 s⁻¹.

Composition of Binder Controls

Simulants use C-4 binder with bimodal distributions of silica beads instead of RDX

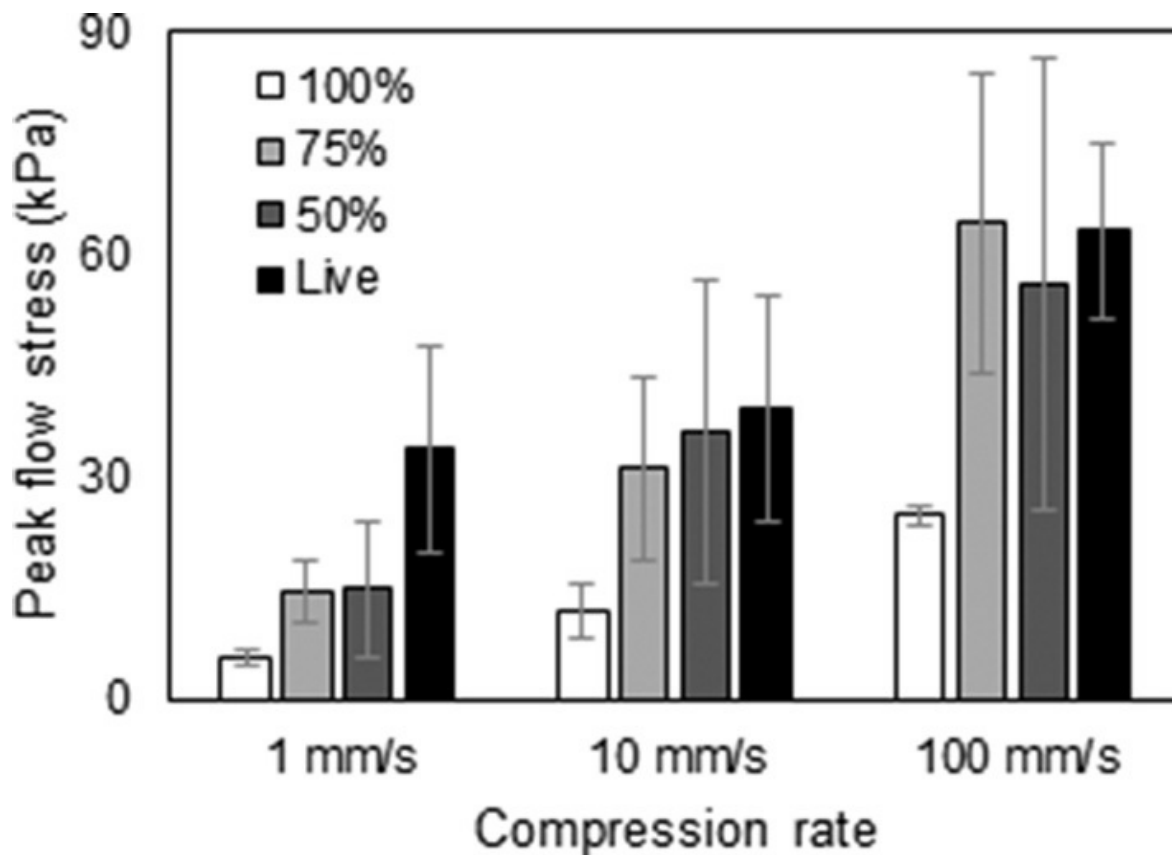
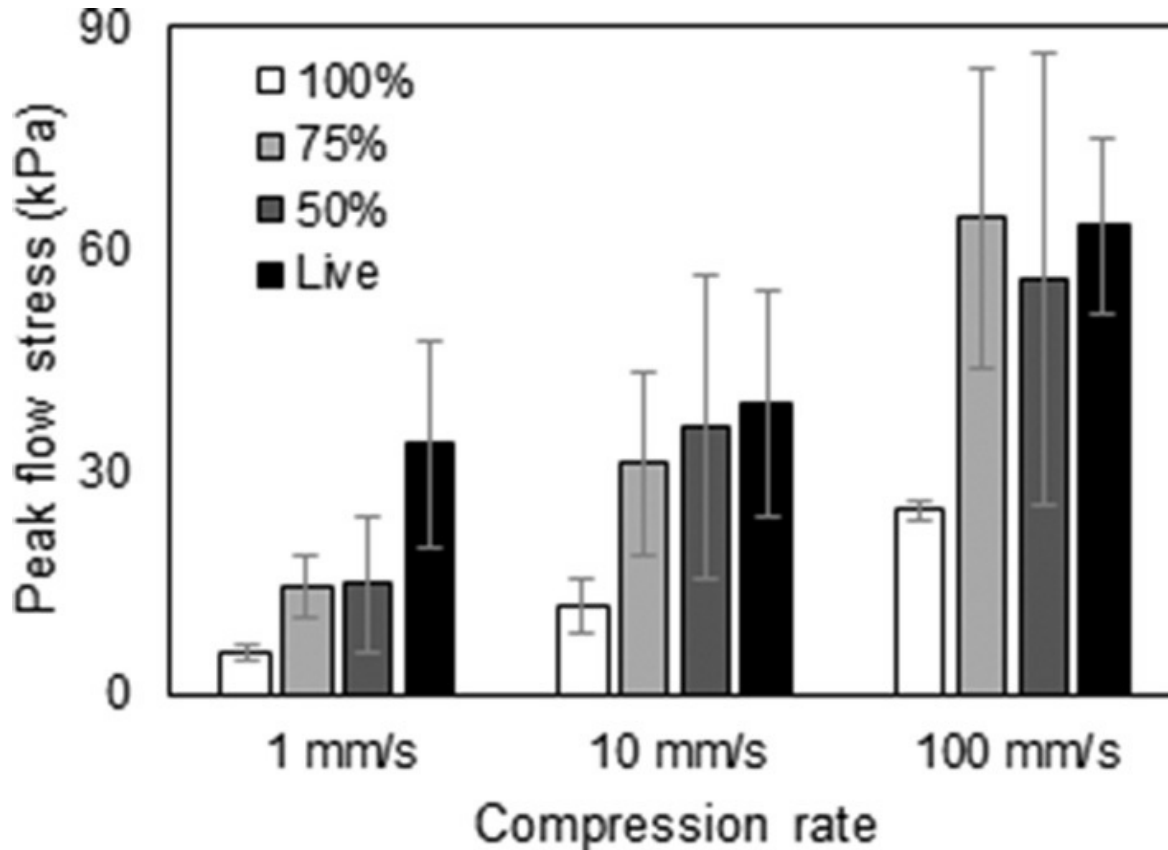


Figure 16. Peak flow stress as a function of increasing compression rate for simulated C-4 compared with live C-4. For the bimodal distributions, the percentage refers to the mass fraction of 30–40 mesh silica, with the remaining mass fraction comprised of the >230 mesh silica. Note that 1, 10, and 100mm s⁻¹ correspond to strain rates 0.042±0.004, 0.431±0.076, and 4.651±1.752 s⁻¹.

Composition of Binder Controls

Simulants use C-4 binder with bimodal distributions of silica beads instead of RDX

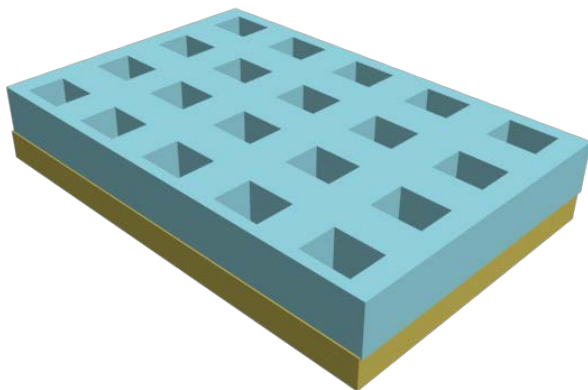


Simulated C-4 using bimodal distribution of silica beads in place of RDX behaves (mechanically) like C-4

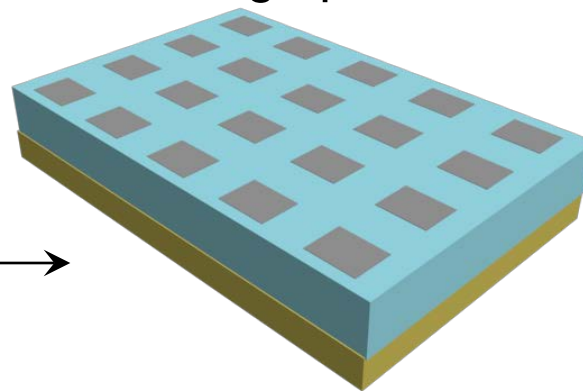
Figure 16. Peak flow stress as a function of increasing compression rate for simulated C-4 compared with live C-4. For the bimodal distributions, the percentage refers to the mass fraction of 30–40 mesh silica, with the remaining mass fraction comprised of the >230 mesh silica. Note that 1, 10, and 100mm s⁻¹ correspond to strain rates 0.042±0.004, 0.431±0.076, and 4.651±1.752 s⁻¹.

Polypyrrole (Conductive) Swabs

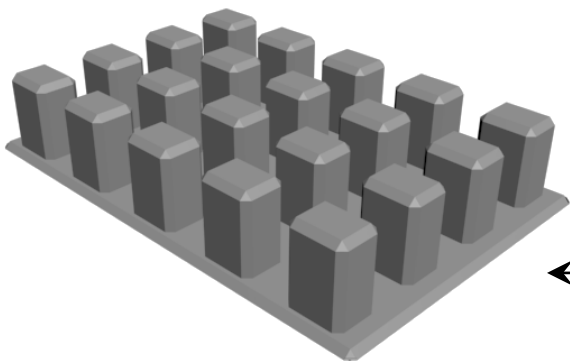
Photolithography to
make ordered template



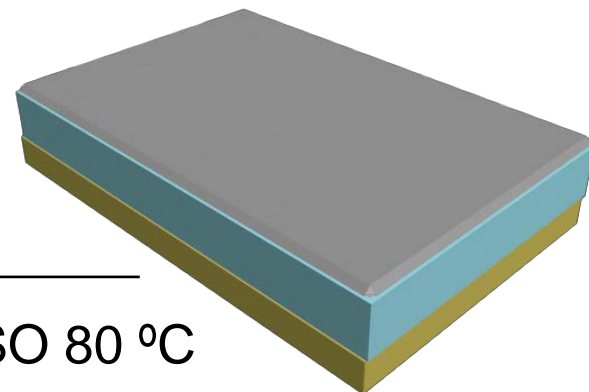
Electropolymerization of Py
through pores of template



Free-standing PPy swab



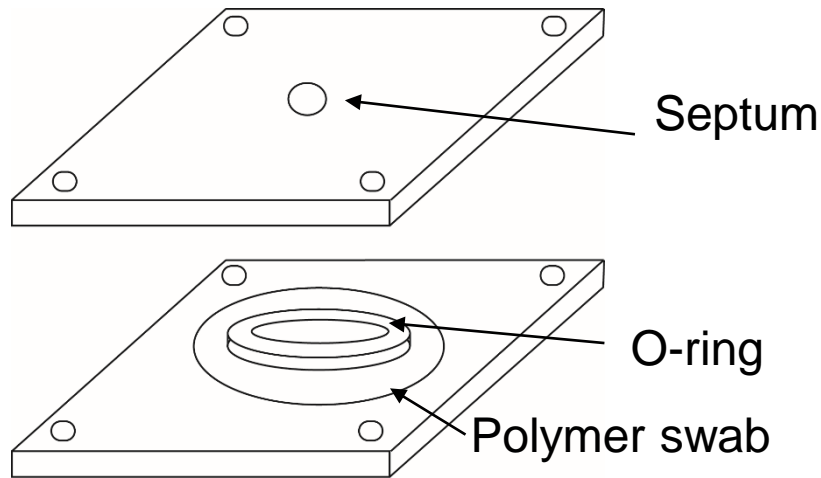
Overfilling of template to
make uniform thin film



DMSO 80 °C
5 min

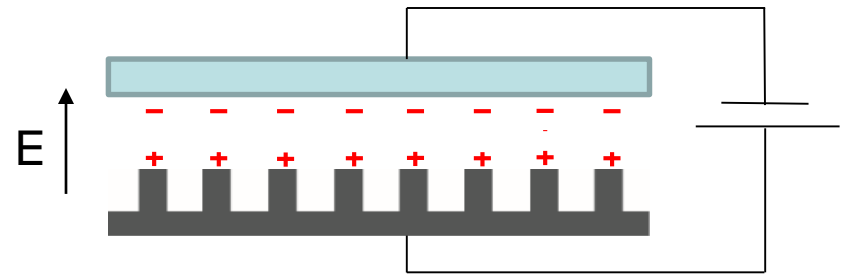
Enhanced Desorption of Residue by Electrical Biasing(!)

Designed Experimental Sampling Chamber



Concentration of analyte determined through headspace solid-phase microextraction (SPME) – gas chromatography mass spectrometry (GCMS)

Electrothermal Desorption of Residue



An electric field generated between the polymer swab and the aluminum chamber through the application of an applied voltage

Explosives Adhesion in Contact Sampling

- NSF ERC for Structured Organic Particulate Systems
- Department of Education GAANN program in Pharmaceutical Engineering
- This material is based upon work supported by the U.S. Department of Homeland Security, Science and Technology Directorate, Office of University Programs, under Grant Award 2013-ST-061-ED0001. The views and conclusions contained in this document are those of the authors and should not be interpreted as necessarily representing the official policies, either expressed or implied, of the U.S. Department of Homeland Security.



Steve Beaudoin

*Director
Purdue Energetics Research Center*

Purdue University

September 19, 2017